

1. Employees will be properly and thoroughly trained before attempting to do any work with or on any sander.
2. Read and understand the operation manual carefully.
  - a. It contains important information and warnings.
  - b. Improper use of this machine can result in fire, explosion, or serious injury.
3. Inspect the machine periodically to be certain doors, covers, guards, and warning labels are in place.
4. A rotating abrasive belt can cause serious abrasion injury.
  - a. Keep away from the belt and rolls.
5. Do not try to clean the abrasive belt while it is on the machine.
  - a. Remove abrasive belt for cleaning.
6. Always inspect product for imbedded material.
  - a. Remove nails, screws, staples, etc.
7. Never sand metal in your machine.
8. Never double-feed, overlap, or feed over thick product.
  - a. This could overload specific areas of the sander, create sparks, cause product kick-out, or other hazards that could cause personal injury.
9. Keep machine set up and maintained properly.
10. Inspect tracking system periodically to be sure it is functioning properly and miss-track limit switches have the proper ceramic tips in place.
11. Never allow open flames or sparks (smoking, welding, etc.) within 20 feet of the sander.
12. Do not stand in-line with the workplace (the hazard area).
  - a. Stand off to the side.
  - b. If the process requires an operator in the hazard area, a barrier guard must be used.
13. Slippery parts and/or conveyor belt – a good friction surface between the conveyor belt and the product is necessary. Worn or hard conveyor belts, oily parts, or anything that prevents friction between the parts and conveyor belt can cause kick-out.
  - a. A hard glazed or slippery conveyor belt can be dressed to restore its feeding surface.
  - b. If dressing does not restore the belt, it must be replaced.
14. Keep away from moving parts at the in-feed end of the machine.
  - a. A pinch point here is dangerous because the machine is very powerful and will not stop if a foreign object (hands, fingers, etc.) enters it.
15. Wearing gloves or loose clothing near rotating machinery is dangerous.
  - a. These items can become entangled and draw the operator in the machine.
  - b. Do not wear gloves or loose clothing when operating this machine.
16. The opening between the conveyor belt and the no-go bar is a potential pinch point.
  - a. Keep away from this area.
17. If you come near a pinch point, activate the nearest stop button immediately.
  - a. Be certain you know where the stop buttons are before you operate the machine.

18. Hazardous voltage inside the cabinet.
  - a. Only qualified personnel will open the cabinet.
19. Always lockout main power disconnect before attempting oiling, maintenance, or repair.
  - a. Accidental start-up could result in a serious injury.
20. Do not run machine with the door open.