

All personnel involved in operating the press in the fabrication area will be properly trained before attempting to do any work with or on the press. Management shall insure, by adequate supervision, that correct operating procedures are being followed.

1. Periodic and regular inspections of the power press must be done to ensure that all their parts, auxiliary equipment, and safeguards are in a safe operating condition and adjustment.
  - a. Management shall maintain a record of inspections, which includes the date of inspection, the signature of the person who performed the inspection, and identity of the power.
2. Ample room for cleaning machines, handling material, work pieces, and scrap shall be provided.
  - a. All surrounding floors shall be kept in good condition and free from obstructions, grease, oil, and water
3. Any defects must be reported immediately to your supervisory personnel.
  - a. Necessary maintenance or repair or both shall be performed and completed before the press is operated.
  - b. The main disconnect switch will be locked out anytime the press is being repaired or serviced.
4. The employer shall provide and ensure the usage of point-of-operation guards to prevent entry of hands or fingers into the point of operation by reaching through, over, under, and around the guard on every operation performed on the power press.
5. Guards removed to perform maintenance operations shall be replaced immediately and the machine shall not be operated while the guards are removed.
6. The hand and foot operations will be provided with guards to prevent inadvertent initiation of the press.
7. Safety blocks shall be used whenever dies are being adjusted or repaired in the press.
8. **PERSONAL PROTECTIVE EQUIPMENT WILL BE WORN!**