

1. Employees will be properly and thoroughly trained before attempting to do any work with or on any Panel Saw.
2. Read and understand the Instructions Manual.
3. Each machine operator is responsible for insuring that the machine is operated in a safe condition and manner and that he/she has been duly authorized and trained in the safe operation of the machine.
4. It is the duty of each operator to immediately eliminate or report any changes occurring on the machine or in the material being processed which may affect the machine's safe operation.
5. The cleanliness and tidiness of the machine and its surrounding area must be ensured through appropriate instructions, routine inspections, and cleaning.
6. Work on or alteration of this machine that detrimentally affects the safety of the machine in any way is prohibited.
7. All guards must be kept in place and in working condition.
8. Machine parts or components, which form part of the safety protection, must not be removed, dismantled, altered, put out of operation, or relocated.
9. All safety devices must be checked at regular intervals for safe operation.
10. Always wait until the machine has stopped before performing any functions.
11. Never reach into the tools while they are running.
12. Never reach into the entry and exit areas of the machine while it is running.
13. Before you start work, always make sure that the riving knife is properly positioned.
14. Do not clamp the pressure shoe.
15. Saw-blades that have cracks or are out of form shall not be used.
16. The use of HSS saw-blades is not permitted.
17. Do not remove electrical and mechanical safety devices.
18. Do not carry out setting work while the motor is running.
19. Troubleshooting and repairs must be carried out by authorized technicians only.
 - a. Follow lockout/tagout procedures.