

MOULDERS

1. Read and understand the Operators Manual.
2. Machine operators will be properly and thoroughly trained before attempting to do any work with or on any moulder.
3. The cleanliness and tidiness of the machine and its surrounding area must be ensured through appropriate instructions, routine inspections, and cleaning.
4. Long hair must be protected by headgear. Do not wear loose apparel such as ties, scarves, jackets, shirts, sleeves, gloves, etc. Remove all wristwatches and jewelry.
5. Wear approved industrial grade eye protection when operating the machine.
6. Never stand behind or put your head behind a piece of wood that is being drawn into the machine. It is possible that a piece of wood can be ejected or "kicked back" from the cutting blades.
7. Only work at the out feed end of the machine when the feed rollers are being operated in reverse (i.e. when the machine is running in the opposite direction) to avoid injury through stock breaking away and being ejected or kicked back towards the infeed or out to the side of the machine.
8. Do not re-adjust the feed beam while work pieces are in the machine. The work pieces could come loose and possibly cause injury.
9. Do not look directly into the infeed or out feed end of the feed system; you could be injured by flying work pieces or fragments.
10. Always use the safety-locking device when clamping tools.
11. Cracked or distorted saw blades and tooling must not be used.
12. The protective hoods, covers, and feed rollers must be set to the correct height for the work piece being machined to prevent work pieces from jamming and must be readjusted for any change in the feed stock.
13. All safety devices must be tested after any repair work to insure proper operation.
14. Immediately report any brake sticking. The machine must not be used again until the brakes have been repaired and are in proper working order.
15. At the very first sign of any problem and prior to any attempt to solve a problem (especially any feed problem, jam, repair, or maintenance), the main power switch to the machine must be turned off and all moving parts must be at a complete standstill.
16. All guards and safety devices are to be properly re-fitted after changing the stock being run, servicing or making repairs, and before the machine is restarted.
17. Be watchful for other possible sources of danger near the machine such as oil, water, nonconforming stock, defective wood, dust, debris, scrap, etc. Do not allow tools or other loose objects to be placed on top of or around the machine.
18. It is the duty of each operator to immediately eliminate or report any changes that may effect the machine's safe operation.
19. Keep a safe distance at all times from any moving machine parts as any contact with moving parts could involve a safety risk and the possibility of serious injuries.

Date: _____