

1. Read and understand the instructions manual.
2. Employees will be properly and thoroughly trained before attempting to do any work with or on any jointer.
3. Remember: A jointer is only as safe as its operator.
 - a. Follow the guidelines below to prevent any accidents.
4. Keep guards in place.
5. Avoid using machine tables as work areas or placing metal tools on them while machine is running.
6. Do not wear loose sleeves or clothing that might be caught in moving machine parts.
7. Keep knives sharpened and properly edged to prevent possible kickbacks.
8. Stand clear and out of line with revolving parts when turning on the power or making heavy cuts.
9. Extra caution must be used when working on thin or short pieces.
 - a. Only very light cuts will be taken on such small pieces and they will be held with a push stick.
 - b. Use a push stick on all cuts when possible.
10. Check the depth of the cut and the resistance of the knives carefully when making your first cut and after each adjustment of the table.
11. Always disconnect power source when servicing machine.
12. Never make machine adjustment when unit is running.