

# Heavy Equipment Dozers



1. Operate the controls only with the engine running.
2. Do not allow riders on the machine unless additional seat, seat belt, and rollover protection are provided.
3. The operator must satisfy himself that no one will be endangered before moving the machine.
4. Report any needed repairs noted during operation.
5. Carry implements close to the ground, approximately 40cm (15 in) above ground level.
6. Stay a safe distance from the edge of cliffs, overhangs, and slide areas.
7. If the machine begins to sideslip on a grade, immediately dispose of the load and turn the machine downhill.
8. Be careful to avoid the condition which could lead to tipping when working on hills, banks, or slopes, and when crossing ditches, ridges, or other obstructions.
9. Work up and down slopes, rather than sideways, whenever possible.
10. Keep the machine under control and do not work it over its capacity.
11. Be sure hitch points and the towing devices are adequate.
12. Connect trailing equipment to a drawbar or hitch only.
13. Never straddle a cable, wire rope, or similar device nor allow others to do so.
14. Personnel are prohibited to be between the machine and trailing equipment when maneuvering to connect them.
  - a. Block the tongue or hitch of trailing equipment to align it with the drawbar or hitch.