

## General safety - Safe Operations:

1. Read All Instructions - failure to follow the safety rules listed below and other basic safety precautions may result in serious personal injury.

## Work Area:

1. Keep children away
2. Do not let visitors contact tool or extension cord.
  - a. All visitors shall be kept away from work area.
3. Do not use power tools in damp or wet locations.
4. Keep work areas well lit.
5. Do not expose power tools to rain.
6. Do not use the tool in the presence of flammable fluids or gases.

## Personal Safety:

1. Know your power tool - Read and understand the owner's manual and labels affixed to the tool.
  - a. Learn its application and limitations as well as the specific potential hazards peculiar to this tool.
2. Don't overreach - Keep proper footing and balance at all times.
3. Watch what you are at all times doing.
4. Dress properly -do not wear loose clothing or jewelry; they can be caught in moving parts.
  - a. Gloves are NOT recommended when using a drill press.-skid footwear is recommended when working outdoors.
  - b. Wear protective hair covering to contain long hair.
5. Disconnect tools from power source when not in use, before servicing, when changing wheels etc.
6. Keep guards in place, in working order, and in proper adjustment and alignment.
7. Remove adjusting keys and wrenches when not in use, before servicing, and when changing wheels.
8. Ensure the switch is in the "off" position before plugging in tool.
9. Never stand on tool or its stand.
10. Check damaged parts for damaged parts before operating the tool.
11. Only trained repairmen should attempt all repairs, electrical or mechanical.
12. Don't leave tool until it comes to a complete stop.
13. Do not operate electric tools in gaseous or explosive atmosphere.
14. Keep handles dry, clean and free from oil and grease.
15. Before connecting the tool to a power source (receptacle, outlet), be sure voltage supplied is the same as that specified on the nameplate of the tool
16. Use the drill press in a well-lit area and on a level surface, clean and smooth enough to reduce the risk of trips and falls.
17. Never place your fingers in a position where they could contact the drill bit or other cutting tool parts.

18. Always support work piece so it won't shift or bind on the tool.
19. Always position backup material underneath the work piece.
20. Whenever possible, position the work piece to contact the left side of the column.
21. When using a drill press vise, always fasten to the table.
22. Never do any work "free hand". (Hand holding a work piece rather than supporting it on the table)
23. Never move the head or table support while the tool is running.
24. Before starting the operation, jog the motor switch to make sure the drill bit or other cutting tools do not wobble or cause vibration.
25. If a work piece overhangs the table, such that it will fall or tip if not held, clamp it to the table or provide auxiliary support.
26. Use fixtures for unusual operations to adequately hold, guide and position the work piece.
27. Use the spindle speed recommended for the specific operation and work piece material.
28. Never climb on the drill press table; it could break or pull the entire drill press down on you.
29. Turn the motor switch off and unplug from the power source when not in operation.
30. To avoid injury from thrown work or tool contact, do not perform layout, assembly, or setup work on the table while the cutting tool is rotating.