

# Conveyors



1. Employees will be properly and thoroughly trained before attempting to do any work with or on any conveyor.
2. Conveyors will be inspected thoroughly for faulty equipment (rollers, bearings, belt conditions, structural or weld cracking, drive belts and chains, electrical, etc.) before any operations begin.
3. Make sure all protective guards are in place and structurally sound.
4. Preventative maintenance will be done on a regular basis (fluid changes, greasing, etc.).
5. Drive rollers and other parts of the conveyors will be kept free of material build up.
6. Conveyors will be locked and tagged out during repairs and maintenance work.
7. Suitable signs will conspicuously mark all crossovers, aisles, and passageways
8. Where a conveyor passes over work areas, suitable guards shall be provided to protect employees required to work below the conveyors.
9. Hoisting equipment and locking devices to raise and lower the equipment must be inspected daily when in use.
10. AT NO TIME will employees be permitted to ride on a moving conveyor or to transport tools or equipment.
11. Personal Protective Equipment (hard hats, safety glasses, and steel-toed boots) will be worn where necessary when conveyors are operating.