

## SCRAPER

1. Do not operate the scraper unless you have been trained.
2. Do not make abrupt turns when top heavy with the apron up in the air.
3. Avoid sharp downhill turns.
4. When going down hill do not kick the machine out of gear; use the brakes to control the speed.
5. If the brakes do not hold the load, drop or drag the bowl or make an emergency stop.
6. The scraper or dozer bowl shall be blocked up when blades are being replaced.
7. The blocks shall be near the bottom near the ground plates.
8. The apron arms will be raised to extreme height, and a block will be placed under each arm, allowing the apron to drop enough to wedge each block firmly in place.
9. When working around a hill, keep the center of the fill low and the outside edges high.
10. Wear personnel protective equipment such as hearing protection and hard hats where applicable.
11. When starting the scrapers always check that everyone is clear of the machine.
12. Do not jump on or off the machine.
13. The motor will be shut off when refueling or while repairs are being done.
14. Never leave the machine on an incline or loose material with the motor idling.

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Date